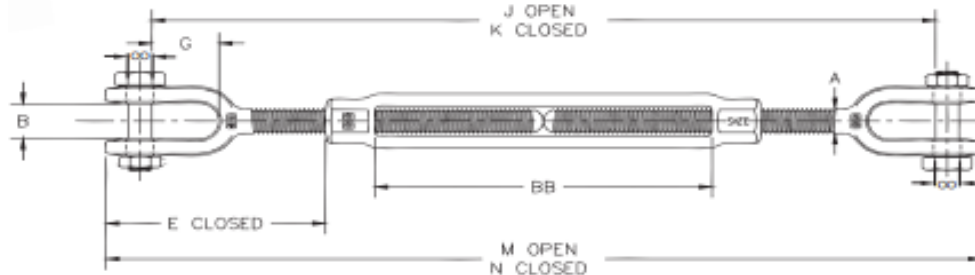




- End fittings are Quenched and Tempered or Normalized, bodies heat treated by normalizing.
- Hot Dip galvanized steel.
- **TURNBUCKLES RECOMMENDED FOR STRAIGHT OR IN-LINE PULL ONLY.**
- Forged jaw ends are fitted with bolts and nuts for 1/4" through 5/8", and pins and cotters on 3/4" through 2-3/4" sizes.
- Modified UNJ thread on end fittings for improved fatigue properties
- Body has UNC threads.
- Fatigue Rated.
- Meets or exceeds all requirements of ASME B30.26 including identification, ductility, design factor, proof load and temperature requirements. Importantly, these turnbuckles meet other critical performance requirements including fatigue life, impact properties and material traceability, not addressed by ASME B30.26.

HG-228 JAW & JAW

Meets the performance requirements of Federal Specifications FF-791b, Type 1 Form 1 - CLASS 7, and ASTM F-1145, except for those provisions required of the contractor.



HG-228 Jaw & Jaw

Thread Dia. & Take Up (in)	HG-228 Stock No.	Working Load Limit (lb)*	Weight Each (lb)	Dimensions (in)									
				A	B	E Closed	G	J Open	K Closed	M Open	N Closed	BB	
† 1/4 X 4	1032493	500	0.37	0.25	0.45	1.66	0.64	11.19	7.19	12.18	8.18	4.07	
† 5/16 X 4-1/2	1032518	800	0.56	0.31	0.50	2.02	0.87	13.07	8.57	14.12	9.62	4.58	
† 3/8 X 6	1032536	1200	0.85	0.38	0.53	2.11	0.85	16.25	10.25	17.50	11.50	6.10	
1/2 X 6	1032554	2200	1.82	0.50	0.64	3.22	1.07	18.65	12.65	20.14	14.14	6.03	
1/2 X 9	1032572	2200	2.29	0.50	0.64	3.20	1.07	24.94	15.94	26.43	17.43	9.36	
1/2 X 12	1032590	2200	2.71	0.50	0.64	3.20	1.07	30.94	18.94	32.43	20.43	12.36	
5/8 X 6	1032616	3500	3.21	0.63	0.79	3.90	1.32	19.74	13.74	21.82	15.82	6.03	
5/8 X 9	1032634	3500	3.95	0.63	0.79	3.89	1.32	26.08	17.08	28.16	19.16	9.39	
5/8 X 12	1032652	3500	4.58	0.63	0.79	3.89	1.32	32.08	20.08	34.16	22.16	12.39	
3/4 X 6	1032670	5200	4.80	0.75	0.97	4.71	1.52	21.09	15.09	23.68	17.68	6.13	
3/4 X 9	1032698	5200	5.85	0.75	0.97	4.68	1.52	27.49	18.49	30.08	21.08	9.59	
3/4 X 12	1032714	5200	6.72	0.75	0.97	4.68	1.52	33.49	21.49	36.08	24.08	12.59	
3/4 X 18	1032732	5200	8.45	0.75	0.97	4.71	1.52	45.49	27.49	48.08	30.08	18.53	
7/8 X 12	1032750	7200	9.37	0.88	1.16	5.50	1.77	34.65	22.65	37.62	25.62	12.16	
7/8 X 18	1032778	7200	11.8	0.88	1.16	5.50	1.77	47.12	29.12	50.09	32.09	18.63	
1 X 6	1032796	10000	10.4	1.00	1.34	6.09	2.05	23.82	17.82	27.18	21.18	6.18	
1 X 12	1032812	10000	13.8	1.00	1.34	6.09	2.05	35.82	23.82	39.18	27.18	12.18	
1 X 18	1032830	10000	17.1	1.00	1.34	6.09	2.05	47.82	29.82	51.18	33.18	18.18	
1 X 24	1032858	10000	21.0	1.00	1.34	6.06	2.05	60.42	36.42	63.78	39.78	24.84	
1-1/4 X 12	1032876	15200	21.9	1.25	1.84	8.09	2.82	39.37	27.37	43.58	31.58	12.06	
1-1/4 X 18	1032894	15200	25.9	1.25	1.84	8.09	2.82	51.37	33.37	55.58	37.58	18.06	
1-1/4 X 24	1032910	15200	29.8	1.25	1.84	8.09	2.82	63.93	39.93	68.14	44.14	24.62	
1-1/2 X 12	1032938	21400	32.6	1.50	2.06	8.93	2.81	40.76	28.76	45.68	33.68	12.32	
1-1/2 X 18	1032956	21400	38.0	1.50	2.06	8.93	2.81	52.76	34.76	57.68	39.68	18.32	
1-1/2 X 24	1032974	21400	43.5	1.50	2.06	8.93	2.81	65.38	41.38	70.30	46.30	24.94	
1-3/4 X 18	1033018	28000	53.5	1.75	2.60	9.36	3.35	53.35	35.35	59.16	41.16	18.37	
1-3/4 X 24	1033036	28000	61.1	1.75	2.60	9.36	3.35	65.35	41.35	71.16	47.16	24.37	
2 X 24	1033054	37000	96.3	2.00	2.62	11.80	3.74	69.64	45.64	76.72	52.72	24.48	
2-1/2 X 24	1033072	60000	167	2.50	3.06	13.26	4.44	72.97	48.97	82.18	58.18	24.60	
2-3/4 X 24	1033090	75000	199	2.75	3.69	14.92	4.19	74.75	50.75	85.50	61.50	24.65	

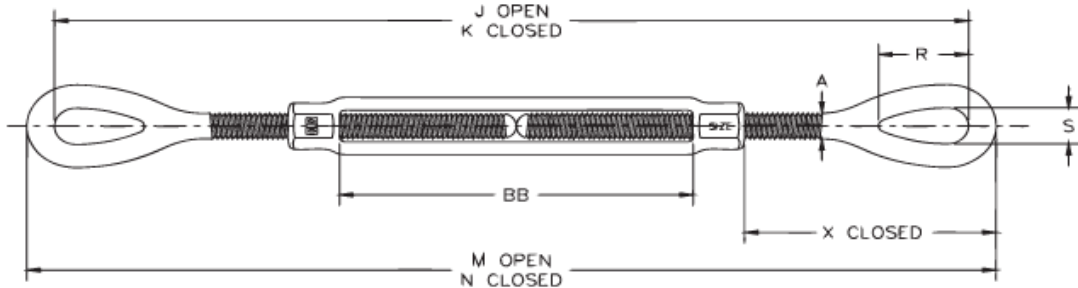
*Proof Load is 2.5 times the Working Load Limit. Ultimate Load is 5 times the Working Load Limit. † Mechanical Galvanized



- End fittings are Quenched and Tempered or Normalized, bodies heat treated by normalizing.
- Hot Dip galvanized steel.
- Turnbuckle eyes are forged elongated, by design, to maximize easy attachment in system and minimize stress in the eye. For turnbuckle sizes 1/4" through 2-1/2", a shackle one size smaller can be reeved through eye.
- Modified UNJ thread on end fittings for improved fatigue properties. Body has UNC thread
- **TURNBUCKLES RECOMMENDED FOR STRAIGHT OR IN-LINE PULL ONLY.**
- Lock Nuts available for all sizes
- Fatigue Rated.
- Meets or exceeds all requirements of ASME B30.26 including identification, ductility, design factor, proof load and temperature requirements. Importantly, these turnbuckles meet other critical performance requirements including fatigue life, impact properties and material traceability, not addressed by ASME B30.26.

HG-226 EYE & EYE

Meets the performance requirements of Federal Specifications FF-791b, Type 1 Form 1 - CLASS 4, and ASTM F-1145, except for those provisions required of the contractor.



HG-226 Eye & Eye

Thread Dia. & Take Up (in)	HG-226 Stock No.	Working Load Limit (lbs.)*	Weight Eah (lbs.)	Dimensions (in)									
				A	J Open	K Closed	M Open	N Closed	R	S	X Closed	BB	
† 1/4 X 4	1031252	500	0.29	0.25	11.94	7.94	12.38	8.38	0.81	0.34	1.76	4.07	
† 5/16 X 4-1/2	1031270	800	0.48	0.31	13.92	9.42	14.48	9.98	0.95	0.44	2.20	4.58	
† 3/8 X 6	1031298	1200	0.75	0.38	17.56	11.56	18.24	12.24	1.13	0.53	2.48	6.10	
1/2 X 6	1031314	2200	1.72	0.50	19.94	13.94	20.82	14.82	1.41	0.71	3.56	6.03	
1/2 X 12	1031350	2200	2.63	0.50	32.23	20.23	33.11	21.11	1.41	0.71	3.54	12.36	
5/8 X 6	1031378	3500	2.75	0.63	21.72	15.72	22.72	16.72	1.80	0.88	4.35	6.03	
5/8 X 12	1031412	3500	4.12	0.63	34.06	22.06	35.06	23.06	1.80	0.88	4.34	12.39	
3/4 X 6	1031430	5200	4.22	0.75	23.24	17.24	24.50	18.50	2.09	1.00	5.12	6.13	
3/4 X 12	1031476	5200	6.12	0.75	35.64	23.64	36.90	24.90	2.09	1.00	5.09	12.59	
3/4 X 18	1031494	5200	7.83	0.75	47.64	29.64	48.90	30.90	2.09	1.00	5.12	18.53	
7/8 X 12	1031519	7200	8.83	0.88	36.70	24.70	38.20	26.20	2.38	1.25	5.79	12.16	
7/8 X 18	1031537	7200	11.5	0.88	49.17	31.17	50.67	32.67	2.38	1.25	5.79	18.63	
1 X 6	1031555	10000	9.62	1.00	26.24	20.24	28.00	22.00	3.00	1.43	6.50	6.18	
1 X 12	1031573	10000	13.0	1.00	38.24	26.24	40.00	28.00	3.00	1.43	6.50	12.18	
1 X 18	1031591	10000	16.3	1.00	50.24	32.24	52.00	34.00	3.00	1.43	6.50	18.18	
1 X 24	1031617	10000	20.2	1.00	62.84	38.84	64.60	40.60	3.00	1.43	6.47	24.84	
1-1/4 X 12	1031635	15200	19.9	1.25	42.14	30.14	44.38	32.38	3.59	1.82	8.49	12.06	
1-1/4 X 18	1031653	15200	23.8	1.25	54.14	36.14	56.38	38.38	3.59	1.82	8.49	18.06	
1-1/4 X 24	1031671	15200	27.8	1.25	66.70	42.70	68.94	44.94	3.59	1.82	8.49	24.62	
1-1/2 X 12	1031699	21400	28.7	1.50	44.24	32.24	46.74	34.74	4.09	2.12	9.46	12.32	
1-1/2 X 18	1031715	21400	34.1	1.50	56.24	38.24	58.74	40.74	4.09	2.12	9.46	18.32	
1-1/2 X 24	1031733	21400	39.6	1.50	68.86	44.86	71.36	47.36	4.09	2.12	9.46	24.94	
1-3/4 X 18	1031779	28000	50.7	1.75	57.38	39.38	60.38	42.38	4.65	2.38	9.97	18.37	
1-3/4 X 24	1031797	28000	58.2	1.75	69.38	45.38	72.38	48.38	4.65	2.38	9.97	24.37	
2 X 24	1031813	37000	83.5	2.00	75.68	51.68	79.18	55.18	5.81	2.69	13.03	24.48	
2-1/2 X 24	1031831	60000	149	2.50	79.18	55.18	83.18	59.18	6.49	3.12	13.76	24.60	
2-3/4 X 24	1031859	75000	174	2.75	81.34	57.34	85.84	61.84	7.00	3.25	15.09	24.65	

*Proof Load is 2.5 times the Working Load Limit. Ultimate Load is 5 times the Working Load Limit. † Mechanical Galvanized